



CO | CO<sub>2</sub> | CH<sub>4</sub> | H<sub>2</sub> | O<sub>2</sub> | N<sub>2</sub> | MJ/m<sup>3</sup> | MJ/kg

## VARIOluxx

Portable syngas analyzer

**Combined NDIR/EC/TCD  
measurement technology of  
main syngas components.**



# VARIOluxx

## First choice for smart gas analysis

**Suitable for semi - continuous measurement of syngas from coke ovens, blast furnaces, biomass, coal catalytic oxidation, waste- or plasma-gasification processes, steam reforming of liquid hydrocarbons (refinery gas, etc.).**

With **VARIOluxx**, the simultaneous analysis of up to 5 syngas components is possible:

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**CO | CO<sub>2</sub> | C<sub>4</sub>H | H<sub>2</sub> | O<sub>2</sub> | plus calculated N<sub>2</sub> and calorific value MJ/m<sup>3</sup> and MJ/kg**

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### **We offer you these special advantages:**

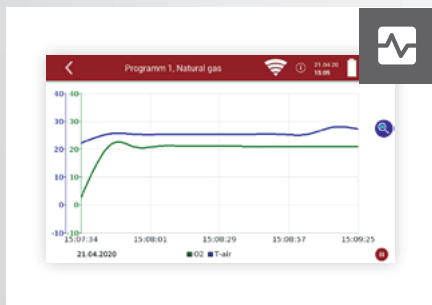
- Integrated electrical gas cooler (Peltier) and automatic condensate draining pump
- Strong sample gas pump and externally accessible particulate Teflon filter
- Automatic zeroing by means of 3-way solenoid valve, user programmable
- Internal sample flow monitoring with display and alarm
- Use of long-life EC cell for O<sub>2</sub>, NDIR for CO/CO<sub>2</sub>/CH<sub>4</sub> and TCD for H<sub>2</sub> measurement
- Linux OS and large backlit 840x480 px color display, with touch and swipe technique
- Lithium-ion battery operation, including gas cooler and measurement technology





# The device in detail

## An overview of the special features



### Practical touch & swipe display

High resolution 7" color display with graphical output of the measured values



### Optimal protection

All-metal housing with soft bumper corners for the harsh industrial everyday use



### Comfortable size

Very compact dimensions (W x H x D: 430 x 290 x 150 mm) and light weight (8 kg)



### On the go

Aluminum transport case with wheels or rugged „Pelicase“ style transport case



# Operation and interfaces

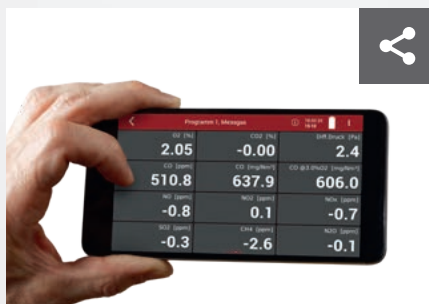
## Simple and clear

### Operating options



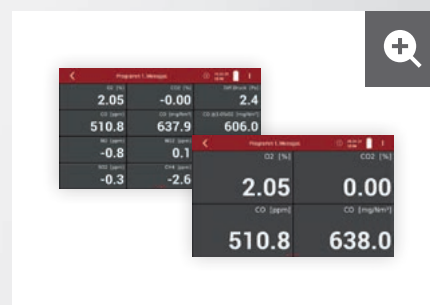
#### Touchscreen

Device operation via the 7" touch/swipe display, resolution 800 x 480 px, 750 cd/m<sup>2</sup>



#### Wireless

Operation via smartphone or PC via VNC connection, mirrored device display on smartphone



#### Zoom function

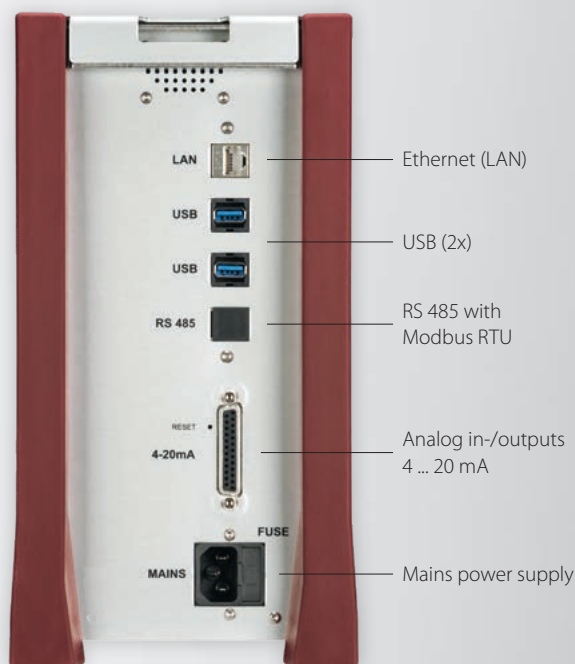
Scalable display mode for the display

### Connections and interfaces

#### Measuring connections



#### Data communication



# Gas conditioning for dirty syngas



## Portable scrubbing device

for tar or heavy hydrocarbons removal



## Gas sampling probe

- Robust industrial probe with heated filter, regulated by analyzer
- incl. gas temperature measurement, using K-type thermocouple
- Easy to change filter in the probe head
- Exchangeable probe tubes in various lengths



## Peltier gas cooler

Automatic condensate pumps



## Gas pump

Powerful pump for fast response times

# Data transmission and measurement

## The technology behind

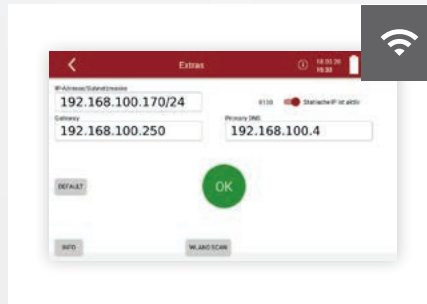
### Data transmission

#### Fully equipped standard device:

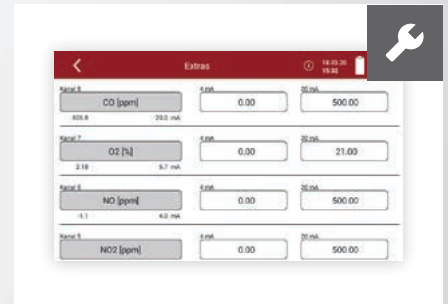
- Ethernet (LAN) TCP/IP
- WiFi
- 8 analog outputs 4 ... 20 mA
- 4 analog inputs
- USB (2x)
- RS 485 (option)

#### Internal data storage:

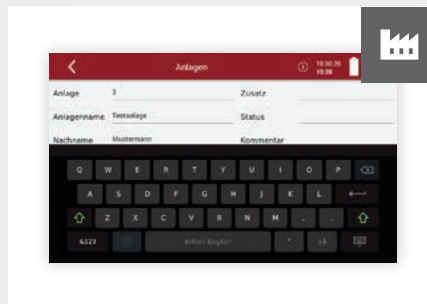
The huge memory with 400 MB offers space for thousands of facilities and data sets.



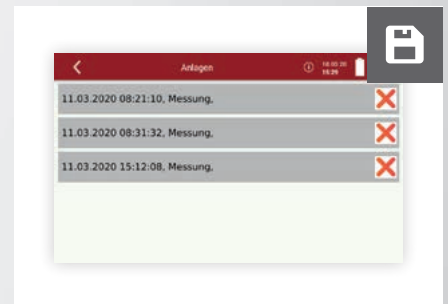
Set LAN



Set analog outputs



Manage facilities

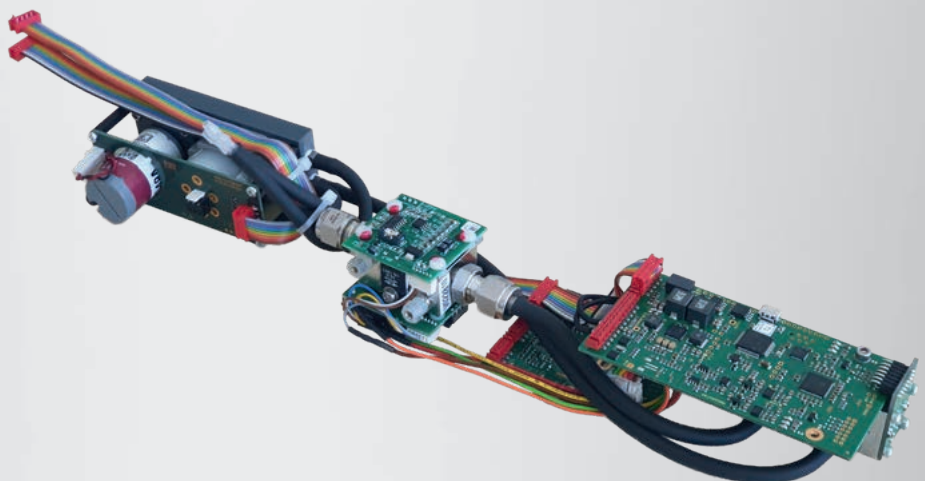


Save measurements by facility

### High quality measurement technology

**The combination of TCD (Thermal Conductivity Detector), Infrared measurement technology and electrochemical sensors of the VARIOluxx guarantees reliable analysis of large measuring ranges.**

- Infrared sensors (NDIR) for CO<sub>2</sub>, CO, CH<sub>4</sub>
- Long-life sensor (EC) for O<sub>2</sub>
- TCD for H<sub>2</sub>
- Differential pressure measurement
- Temperature measurement of syngas





# Practical accessories

## For more flexibility



### Portable syngas treatment (scrubbing) device

- for tar or heavy hydrocarbons removal



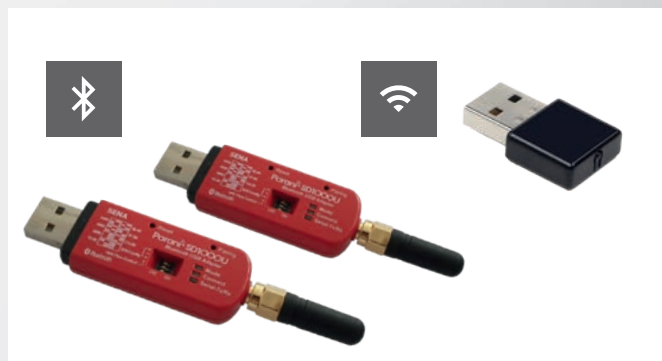
### Industrial probe head

- with integrated heated filter, 160°C temperature regulation by the analyzer



### Rugged "Pelicase" style transport case

- also usable for flight transportation



### USB to Bluetooth converter set / USB to WiFi converter

- wireless data transfer to PC/ notebook with MRU4win
- WiFi for short distance and Bluetooth for up to 300m

### PC software "MRU4Win"

- Software for Windows to visualize measure data, manage, export and print
- Connect multiple devices at the same time and read out live values
- Logging and saving live values
- Database with customer contacts, attachments and manage users
- Export measurement reports as PDF
- Documents with customized logo and print out the address
- Read out data storage, save measurements, print and save as PDF



# VARIOluxx

## Technical data

Gas measurement	Method	Measuring range min./max.*	Resolution	Accuracy**
O <sub>2</sub> – oxygen (Long-life)	ECS	0 ... 25,00 %	0,01 %	0,2 %
O <sub>2</sub> – oxygen	PM	0 ... 25,00 % / 100,00 %	0,01 %	0 ... 25 Vol-% ± 0,1 % 25 ... 100 Vol-% ± 0,2 %
CO – carbon monoxide	NDIR	0 ... 10,00 % / 100,00 %	0,01 %	± 0,1 % or 2 % reading
CO <sub>2</sub> – carbon dioxide	NDIR	0 ... 10,00 % / 100,00 %	0,01 %	± 0,3 % or 2 % reading
CH <sub>4</sub> – methane	NDIR	0 ... 10,00 % / 100,00 %	0,01 %	± 0,2 % or 2 % reading
H <sub>2</sub> – hydrogen	TCD	0 ... 10,00 % / 100,00 %	0,01 %	± 0,1 % or 2 % reading
H <sub>2</sub> S – hydrogen sulphide	ECS	0 ... 2.000 ppm / 5.000 ppm	1 ppm	± 5 ppm or 5 % reading

Calculated components	
Calorific value N <sub>2</sub> balance	0... 50 MJ/m <sup>3</sup> or MJ/kg
N <sub>2</sub> Balance	difference to 100%

Other measurements	Method	Measuring range	Resolution	Accuracy**
Stack gas temperature (T <sub>gas</sub> )	NiCrNi	0 ... 1,100 °C	1 °C	± 1 °C or 2 % reading
Ambient air temperature (T <sub>amb</sub> )	NiCrNi	0 ... 100 °C	1 °C	± 1 °C or 2 % reading
Differential pressure (Diff.press.)	Piezoresistive	-120 ... +120 hPa	1 Pa	± 2 Pa or 1 % reading
Flow velocity measurement (v)	Diff.press.	3 ... 100 m/s	1 m/s	± 1 m/s or 1 % reading
Emission calculations	software	mg/Nm <sup>3</sup> , reference to O <sub>2</sub> , g/s, kg/h		

General technical data	
Operating system	LINUX
Display, operation	7" TFT (800 x 480 px) colour display, backlit, with touch pad
Data storage type	dynamic, internally 10,000 data sets, external USB stick
Interface to PC/notebook	Ethernet, WiFi, RS 485
Cable/wireless communication interface	RS 485, RJ45 (Ethernet), WiFi
Printer	external USB/WiFi printer
Analog output/input 4 ... 20 mA	8 channel out, 4 channel in, user configurable
System warm up time	30 minutes, typical
Mains free operation time	Li-Ion, 48 Wh, for standby 1 hour (optional additional battery, 48 Wh Li-Ion)
Operating conditions	+5 ... +45 °C; RH up to 95 % non condensing
Storage temperature	-20 ... +50 °C
Power supply	86 ... 265 Vac, 47 ... 63 Hz, 105 W (up to 600 W with heated gas sample line)
Protection class	IP20
Dimensions (W x H x D)	430 x 290 x 150 mm
Weight	approx. 8 kg only device, approx. 13 kg packed in bag with accessories

Data subject to change without notice. | \* EC = electrochemical sensor, PM = paramagnetic sensor, NDIR = non-dispersive infrared spectroscopy  
\* overload range of ECS is usable only for short duration | \*\* which ever is larger | \*\*\* with hourly reset to zero | N-62300SYN-GB-K1-0M-0825

**MRU – Competence in gas analysis. Since 1984.**



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